IN THE SPECIFICATION

Please amend the paragraph beginning on page 8, line 8 as follows:

The second collection unit 27 is disposed adjacent to the die-cut roll 22, and comprises a pipe-like member 31 as a blowing means extending in the width direction of the strip material M and a suction means 32 positioned at the opposite side of the pipe-like member 31 being interposed by the strip material M. Formed at two points along the axial direction of the pipe-like member 31 are nozzle holes 31A and it is arranged so that the air blown out from the nozzle holes 31A is blown to the inner film area F2. On the other hand, the suction means 32 comprises a box member 34 positioned along the lower surface of the strip material M shown in Fig. 2, and a vacuum pipe 35 for depressurizing the inside of the box member 34. Formed at the upper side of the box member 34 is a suction hole 34A being little larger than the plan area of the inner film area F2, and the inner film area F2 can be collected into the box member 34 through the suction hole 34A. Thereby the strip material M is sent in order toward the peeling means 14 by a drive roller 36 disposed at the upstream side of the peeling ~~means 15~~ means 14 in a state that the protective label L is left on the base sheet S.